

RECOMMENDED SPECIFICATION

ChemScan UV-2150/N Series Process Analyzer to Monitor

Ammonia and Nitrate

for

_____ Wastewater Treatment Plant

ASA Proposal _____
Date _____

1.1 Description

An on-line nutrient analysis system for detection of ammonia and nitrate shall be furnished in strict accordance with these specifications. This specification is based on the ChemScan[®] UV-2150/N Series Process Analyzer system manufactured by Applied Spectrometry Associates, Inc. in Waukesha, Wisconsin.

1.2 Manufacturers Qualifications

The equipment manufacturer shall have installed multiple parameter nutrient analyzers in at least five (5) municipal wastewater installations in North America each of which have been in operation for a period of at least five (5) years.

The nutrient analyzers and accessories shall be furnished by a single manufacturer who shall be responsible for proper operation and interfacing of the equipment.

A single nutrient analyzer shall be capable of analyzing ammonia and nitrate from a secondary clarifier overflow, disinfection influent or final effluent sample point. The analyzer shall be capable of monitoring one sample location and shall be capable of connection to a second sample location. The analyzer shall be capable of being easily modified in the field to add two additional parameters, such as percent transmittance nitrite or ortho-Phosphorous. Multiple analyzers for each sample point and/or chemical parameter are not acceptable.

1.3 Analyte Detection Range and Accuracy

The analyzer shall be capable of detecting ammonia-nitrogen over the concentration range of 0.2 to 20.0 mg/L and nitrate over the concentration ranges: 0.1 - 15.0 mg/L. Demonstrated accuracy for all parameters in wastewater will be $\pm 5\%$ or better.

Demonstrated accuracy must be based on field performance as defined in Section 1.4. Accuracy shall be measured using the average absolute error, defined as the sum of the absolute differences between the laboratory value for a sample and the equivalent on-line analysis value at the time of sample extraction, divided by the number of samples.

1.4 Experience Requirement

Detection ranges and accuracy for ammonia and nitrate must be verified through the submission of data from a test of at least four months duration at a municipal wastewater in North America. Comparison samples shall have been extracted a minimum of 90 times during the test period and tested in accordance with a standard laboratory analysis method. The following calculations from the test shall be submitted: average absolute error, variance and standard deviation. In addition, references from a minimum of five municipal wastewater treatment sites in North America using the same analytical method for a period not less than 5 years shall be furnished for each parameter.

1.5 Sampling Requirements

1.5.1 Sample Frequency

The analyzer shall be capable of measuring all parameters from a single sample point within 5.0 minutes. The analyzer shall be fully programmable i.e. capable of accepting sample sequences, frequencies and duration through operator initiated commands on the analyzer keypad without the need for external software modifications.

1.5.2 Sample Characteristics

The analyzer shall be capable of monitoring samples with the following characteristics: Continuous, flowing pressurized sample line 40 psi max (reduced to 10 psi at analyzer inlet) with max 5 ft of lift and max 10 feet of run to the analyzer if internal analyzer pump is used. Sample temperature, 1 - 60 degree C, total suspended solids- max 150 ppm, turbidity - max 50 NTU of turbidity. The analyzer system shall not require any filtration for samples with less than 150 ppm total suspended solids and 50 NTU turbidity.

1.5.3 Sample Lines

The analyzer shall be capable of being configured to monitor one (1) sample line, but shall be capable of field upgrade to activate a second sample line in the future. The analyzer shall also incorporate an additional sample port to introduce discrete samples for calibration and quality control testing.

1.6 Detection Techniques

1.6.1 Approved Techniques

The analyzer shall not use ion-selective electrodes or any method that employs reagents for nitrate detection. Nitrate detection time shall be no greater than 1 minute. The analyzer shall not use ion-selective electrodes or any method that generates a hazardous waste stream including phenate, salycalate, cyanide or mercury based reagents for ammonia. Ammonia detection time shall be no greater than 3 minutes. Multiple-wavelength spectrophotometric detection methods are allowed. The use of deionized water for zeroing and cleaning solutions for optical surfaces is not prohibited. Submittal data shall specify the detection technique to be provided.

1.6.2 Reagent Requirements

Zeroing and cleaning solutions shall not need replenishment more than once every two weeks. For the analysis of ammonia once every 5.0 minutes, the maximum reagent consumption shall be 0.5-liter reagent per sample point within 4 weeks.

1.7 Software Requirements

1.7.1 Calibration File Library Storage

The analyzer shall be capable of maintaining all necessary calibration data for each analyte plus control instructions for system operation in a nonvolatile memory within the analyzer. In the event of a power loss to the analyzer, all calibration files and operating instructions shall be held intact. The analyzer shall automatically resume operation upon restoration of power.

1.7.2 Correction Due To Interfering Substances

The analyzer shall provide for the elimination of interferences due to background substances present during its analyses. Multiple wavelength ultraviolet absorbance spectrometry using a minimum of 15 wavelengths that allows the elimination of interfering substances shall be used as the detection technique.

1.7.3 Reference Wavelength Adjustment Capability

During each new light absorbance reading, the analyzer shall compensate for turbidity variations in the sample.

1.7.4 Internal Data Logging Capability

The analyzer shall contain an internal memory capable of retaining a record of analytical values with the corresponding date and time for each analyte measurement. This memory shall be battery protected to avoid loss in the event of a power interruption. The memory shall be capable of being accessed through a serial port. At least 750 measurements shall be retained in memory. Software to transfer data log files to an interrogation and logging system shall be provided.

1.7.5 Security Code Capability

The analyzer shall contain the capability to deny operational command or menu access through the use of a security code. The analyzer shall also contain the capability for security codes to be changed by an authorized operator.

1.7.6 Calibration Algorithm Construction and Storage

Calibrations for the calculation of measurements for each analyte and range specified will be site specific and constructed from field and laboratory data. A backup copy of the calibration algorithm shall be provided on diskette.

1.7.7 Field Calibration File Collection

The analyzer shall have a dedicated sample port for the introduction of calibration and test samples. A manual signal shall be available for initiation by an operator to record absorbance signatures in parallel with the extraction of a calibration sample. Software to extract absorbance log files from memory shall be provided.

1.7.8 Zero Adjustment

The analyzer shall have the capability of being automatically zeroed using deionized water as the zero standard. The analyzer shall be programmed to automatically initiate zeroing after a

specified number of measurements. The analyzer shall automatically zero the instrument using the deionized water standard, automatically check intensity values, signal the need for physical cleaning if intensity values fall below a predetermined standard for reliable analyzer operation, automatically clean the flow cell using a cleaning solution and automatically return the analyzer to on-line operation. The previous 50 auto zero and clean operations shall be logged in internal memory. Software to extract zero log files from memory shall be provided.

1.7.9 Slope/Intercept Adjustment

The analyzer shall have the capability for operators to enter calculated slope and intercept adjustments for each analyte calibration, based on laboratory analysis of comparison samples. Software to calculate slope and intercept adjustments shall be provided.

1.7.10 Interrogation and Logging System Software

The interrogation and logging system shall be provided for use with a Microsoft Windows Operating System.

1.8 Communications Capability

1.8.1 Operator Interface

The analyzer shall be provided with the ability to display and select menu choices, operational commands and diagnostic information necessary for operation and control of the analyzer. The analyzer shall also display operating status and the most recent analysis results for each parameter.

1.8.2 Analog Data Outputs

The analyzer system shall contain the ability to transmit a dedicated 4-20 mA signal scaled to the detection range for each analyte to be monitored in each sample line. The 4-20 mA transmitter shall be capable of producing a signal with an error rate of less than 0.5 percent throughout the scale. Connection points shall be provided for all analog and alarm outputs.

1.8.3 Serial Data Communications

The analyzer shall have the ability to transmit all concentration readings over an RS-232 serial communications channel for maintenance purposes in addition to the analog communications capability.

2.0 Equipment Specifications

2.1 Electronics Module

2.1.1 Enclosure

The light source and detection system shall be housed in an electronics enclosure rated NEMA 4 or better. All metallic enclosure materials exposed to the atmosphere will be protected using coatings suitable for use in a wastewater environment or will be fabricated using stainless steel. The enclosure shall be secured with a lock and key that are different from the lock and key used to secure the flow cell enclosure.

2.1.2 Keypad and Display

An externally mounted display shall be provided. The display shall be back illuminated for observation in low ambient light levels. A keypad shall be provided to enter all operator-selected variables and menu options necessary for routine operation of the analyzer.

2.1.3 Temperature Control

The electronics enclosure shall contain an internal temperature measurement and control system for optical stability. This is not a substitute for a sheltered or indoor installation location.

2.1.4 Power Connection

The electronics module shall contain a terminal block for connection to 110 v, 60 Hz power. Power consumption for the analyzer system shall be a maximum of 10 amps.

2.2 Flow Cell Module

2.2.1 Enclosure

A flow cell enclosure shall be furnished, using the same materials of construction and coating systems as the electronics enclosure. The flow cell enclosure shall be rated NEMA 3R or better. The enclosure shall be secured with a lock and key.

2.2.2 Flow Cell

Sample flow cell surfaces in contact with the sample flow shall be constructed of corrosion resistant materials. Optical windows in contact with the sample flow shall be quartz. The flow cell shall be sealed to prevent leakage of the sample but shall permit periodic disassembly for physical cleaning of optical surfaces in contact with the sample flow.

2.3 Electrical Interface Enclosure

2.3.1 Enclosure

An electrical interface enclosure shall be furnished in an enclosure rated NEMA 4 or better. The enclosure shall house the data communication modules for the analyzer.

